

Date: Monday, 07/07/2008 4:23:34 PM
 User: Julie Lecocq

Process Sheet

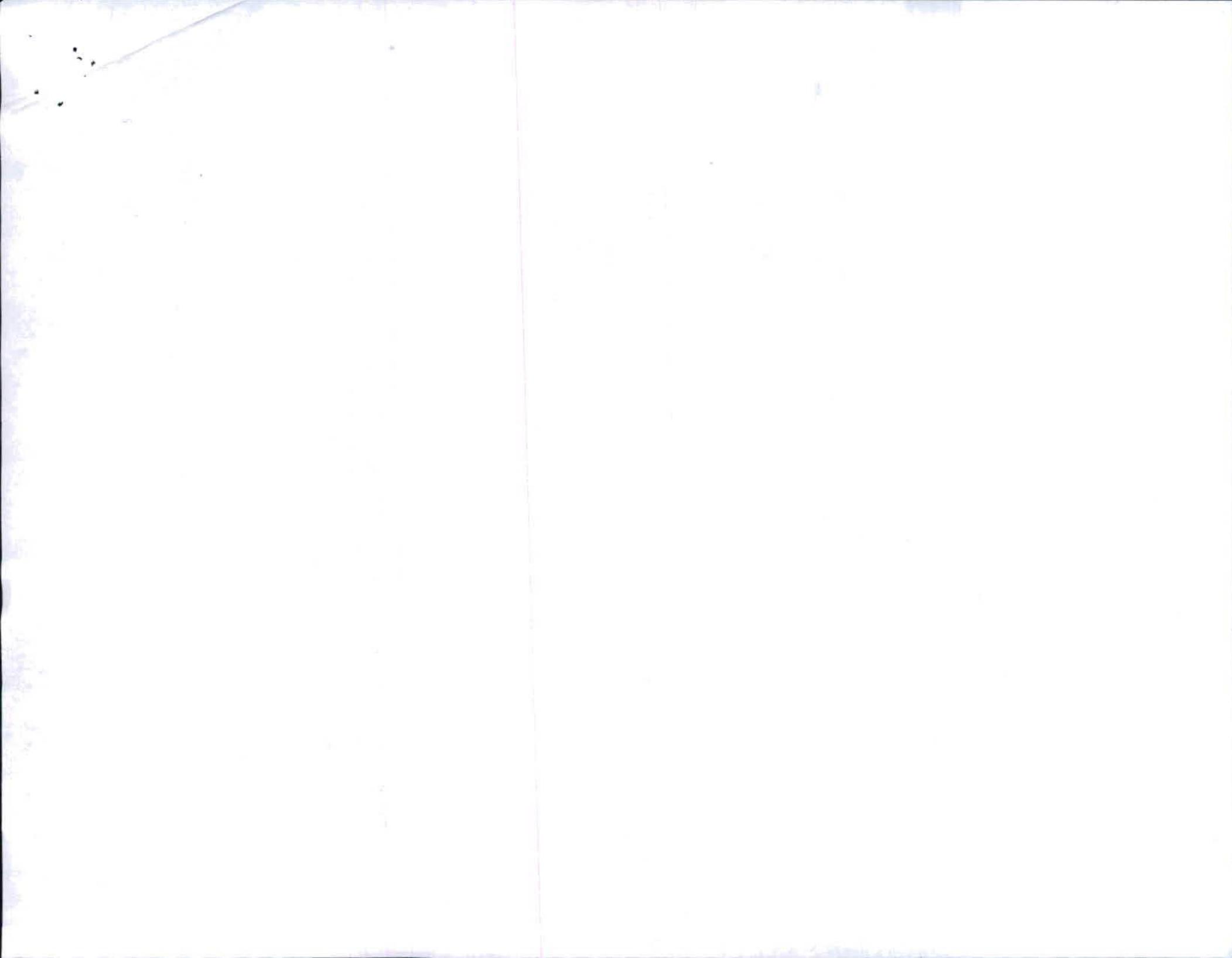
Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	HANDLE ASSEMBLY (EXTERIOR)		
Job Number	40348-3			Part Number	D3779041		
Estimate Number	13371			Drawing Number	D3779 REV A		
P.O. Number				Project Number	N/A		
This Issue	07/07/2008	S.O. No.		Drawing Revision	A		
Prsh Rev.	NC			Material			
First Issue	/ /	Type	SMALL /MED FAB	Due Date	28/07/2008	Qty:	13
Previous Run	05032			Um:	Each		
Written By							
Checked & Approved By	JUL 08.7.07						
Comment	Est Rev:A 08-06-09 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S125	6061-T6 .125 Sheet	
	Comment: Qty.: 0.2037 sf(s)/Unit Total : 2.0370 sf(s) 6061-T6 .125 Sheet batch: 106634	IB 8-7-14	
2.0	WATER JET	FLOW WATER JET	
	Comment: FLOW WATER JET 1-Cut as per Dwg D3779 Dwg Rev: A Prog Rev: A	IB 8-7-14	(14)
	2-Deburr if necessary	IB 8-7-14	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	IB 8-7-14	
4.0	QC8	SECOND CHECK 06/07/08 (+14)	
	Comment: SECOND CHECK	06/07/08 (+14)	(PDS)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit		



day, 07/07/2008 4:23:35 PM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE ASSEMBLY (EXTERIOR)

Job Number: 40348

Part Number: D3779041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D32031

Handle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Handle

batch: 40353

Rec'd 1/28 (11)

7.0 MS20426AD10 18

Rivet Countersunk



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Rivet Countersunk

batch: M10736 44X
or (MS20426AD10-10)

*03779-041
3 stock*

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- counter sink holes as per dwg D3779

2- deburr

3- rivet D3203-1 handle to D3779-1 plate as per dwg D3779 per QSI003

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S ok 10/10 (3)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: ST 238A

88 8/10/10 (3)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



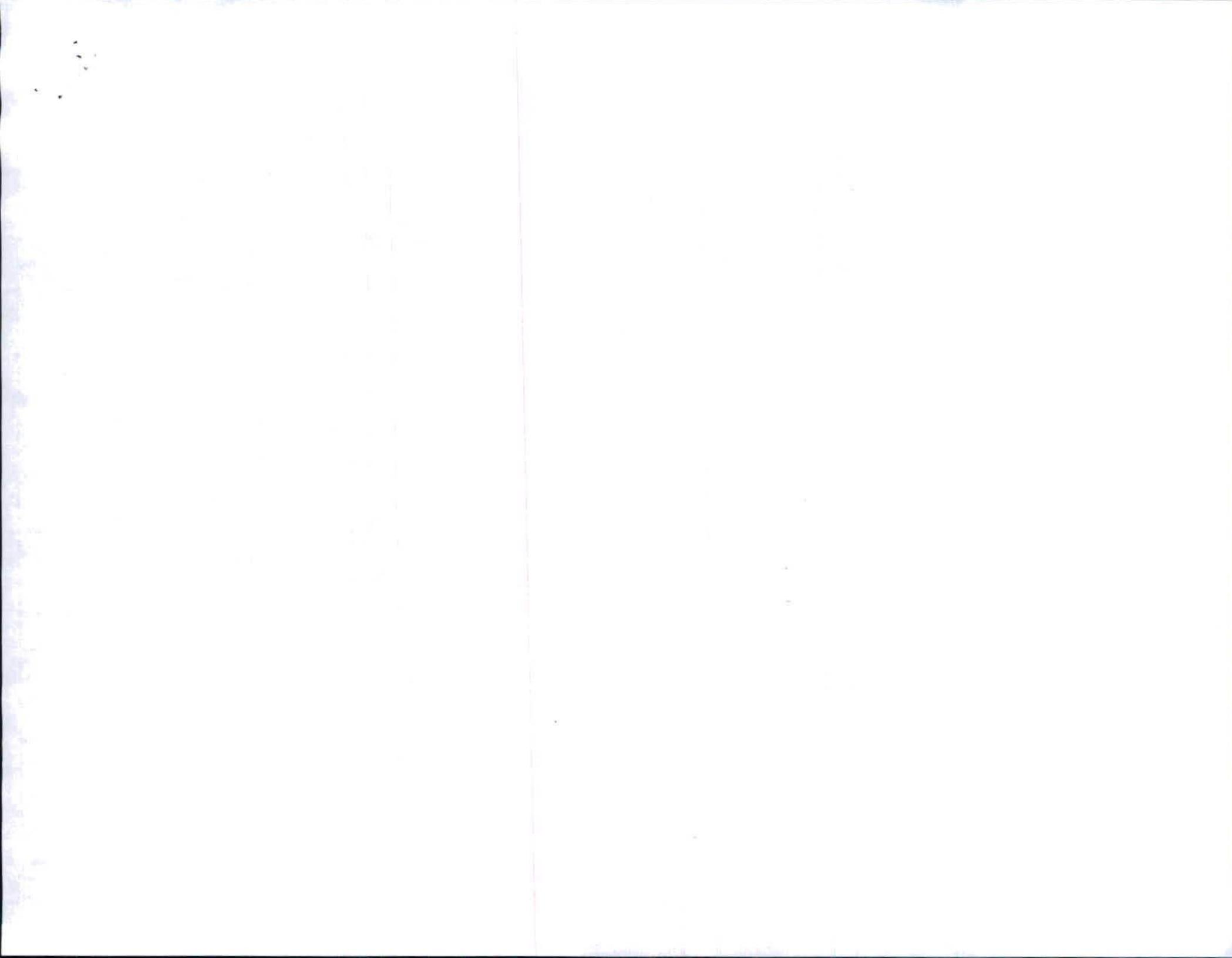
Comment: FINAL INSPECTION/W/O RELEASE

08/10/10 (3)

Job Completion:



W 8/10/10



ART AEROSPACE LTD

Work Order:

40349

Description: HANDLE ASS'Y (EXTERIOR)

Part Number:

D 3779-1

Inspection Dwg: D 3779-1 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:

12

Audited by:

8

Prototype Approval:

4

Date:

8-7-16

Date:

08/07/15

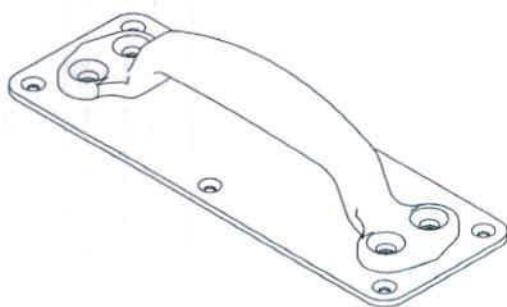
Date:

4

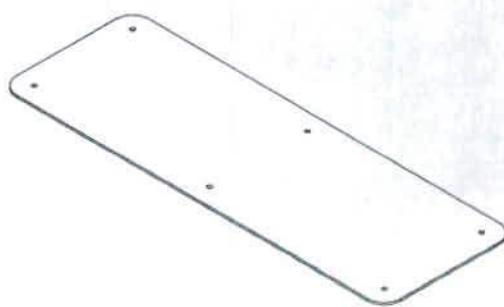
Rev	Date	Change	Revised by	Approved
A		New Issue	P10 3779-041	KJ/JLM



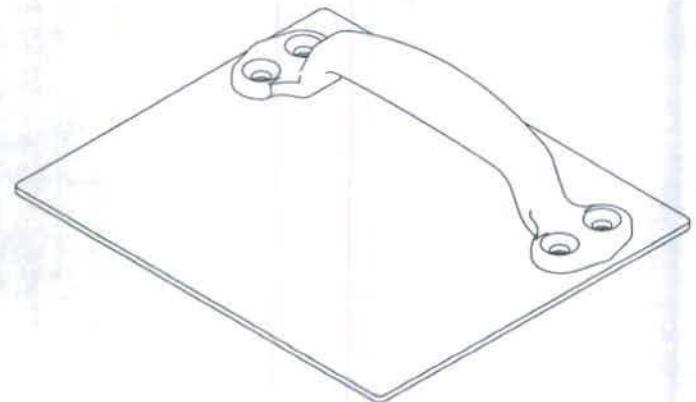
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
1	1	D3203-1	HANDLE
1		D3779-1	PLATE
	1	D3779-5	PLATE
4	4	MS20426AD10-8	RIVET, CSK



D3779-041 HANDLE ASSEMBLY
(EXTERIOR)



D3779-3 DOUBLER PLATE



D3779-043 HANDLE ASSEMBLY
(INTERIOR)

RELEASED
08.04.21

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WITHOUT NOTICE
WORK ORDER
NO. 40348

A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKSLEY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3779	SHEET 1 OF 4
APPROVED		TITLE	HANDLE ASSEMBLY, SCALE
DE APPR.		CABIN SLIDING DOOR	NTS
DATE	08.04.21		

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and $\mathcal{M} = \mathcal{M}_0$

for

$$\mathcal{M}_0$$

$$\mathcal{M}_1$$

$$\mathcal{M}_2$$

$$\mathcal{M}_3$$

$$\mathcal{M}_4$$

$$\mathcal{M}_5$$

$$\mathcal{M}_6$$

$$\mathcal{M}_7$$

$$\mathcal{M}_8$$

$$\mathcal{M}_9$$

$$\mathcal{M}_{10}$$

$$\mathcal{M}_{11}$$

$$\mathcal{M}_{12}$$

$$\mathcal{M}_{13}$$

$$\mathcal{M}_{14}$$

$$\mathcal{M}_{15}$$

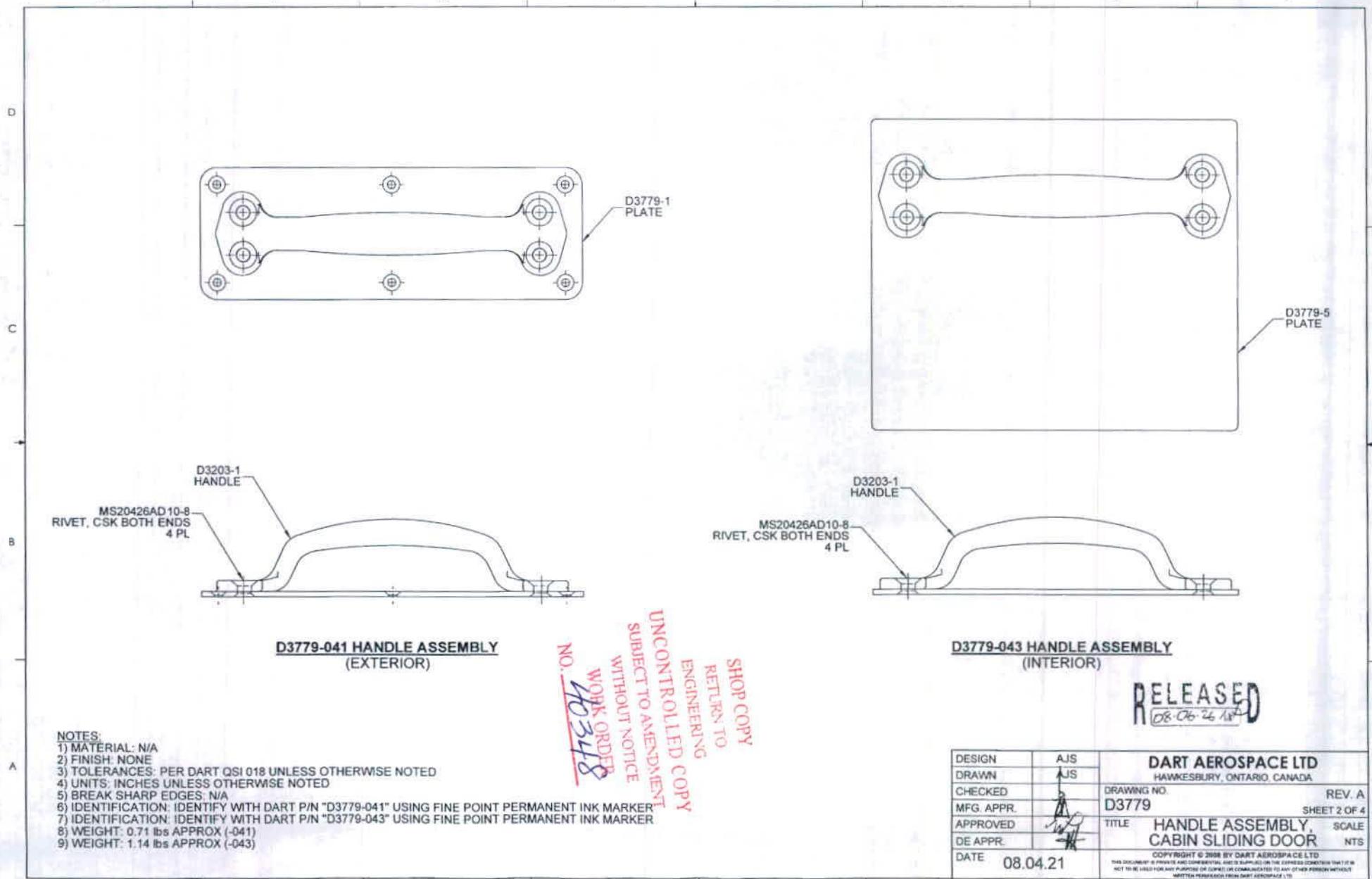
$$\mathcal{M}_{16}$$

$$\mathcal{M}_{17}$$

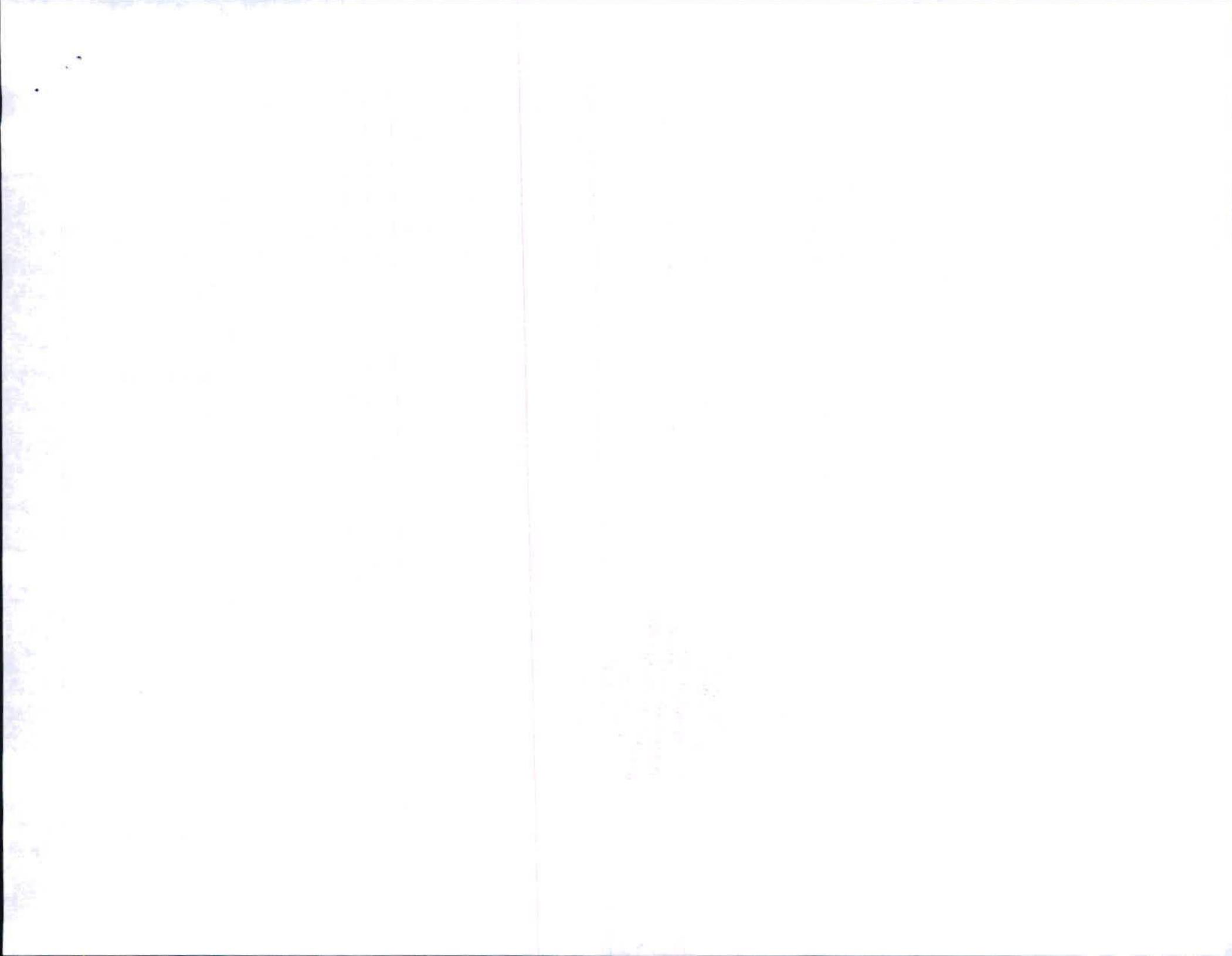
$$\mathcal{M}_{18}$$

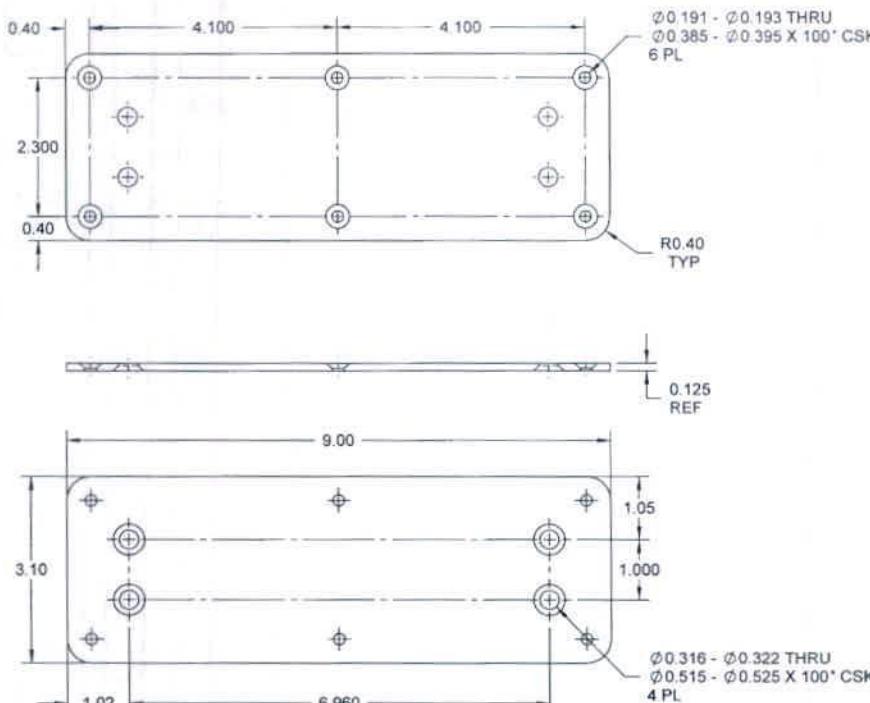
$$\mathcal{M}_{19}$$

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1





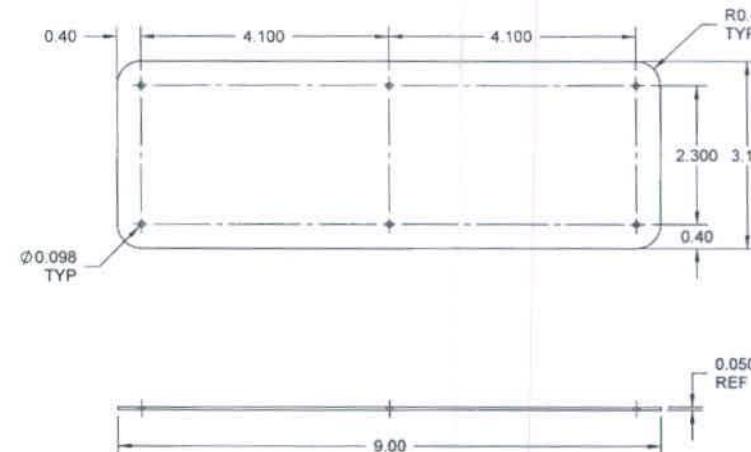
D3779-1 PLATE

NOTES:

- 1) MATERIAL: -1 PLATE:
6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.125
- 3 PLATE:
6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D3779-3" USING FINE POINT PERMANENT INK MARKER
(DO NOT IDENTIFY -1 & -5)
- 7) WEIGHT: 0.14 lbs FOR -3.

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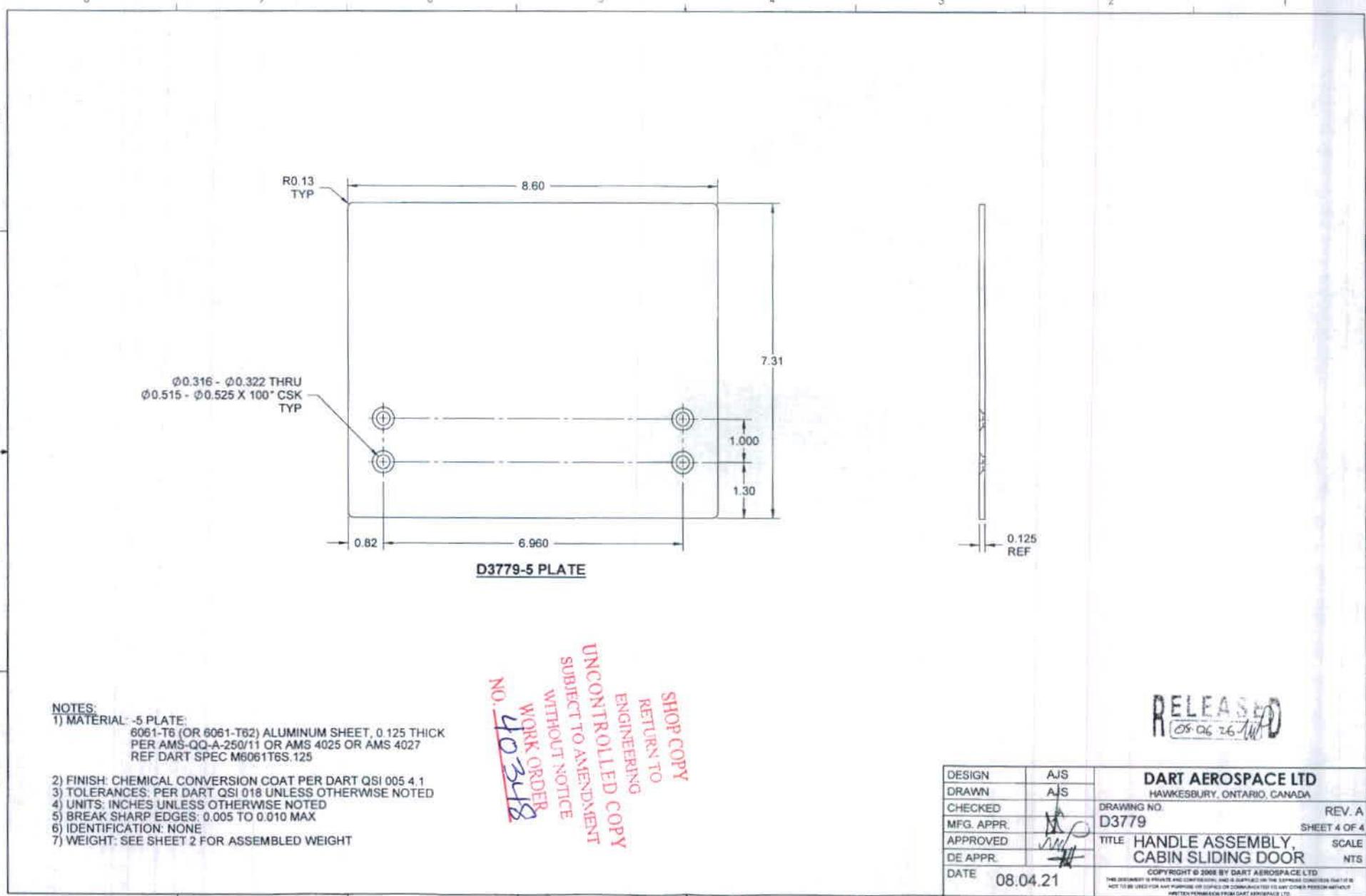


D3779-3 PLATE

RELEASED
08-06-26/1A

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3779	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
DATE	08.04.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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05-06-26 14:00

